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	Inspection	n Strip in	Tube		Cut Too Short	Шмі	isread			Power Loss/	Surge	Other
	Ripples in	n Bend			Drill Holes	Of	ffset					

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

Folio

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Quality Control

Complete FAI document

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Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

Folio

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Work Orde				*108	209*					Page 3		
Revision ID: Item Name:	D3875-1 Floor Protecto 10/03/13	or Start Qty: 1.00	*1*	Accept	*N900		100)*	Setup	Start Stop	*N:	S1* S2*
Required Date: Reference:	10/08/13	Req'd Qty: 1.00	*1*		Customer:							
Approvals:		an:		CDC (VAN)		ite:		j	Run	Start Stop	*N *N	R1* R2*
Sequence ID/ Work Center II 160 *160* QC Quality Control)	Operation Description QC5- Inspect part compl	eteness to step on W/O	Set Up/ Run Hours 0.00 27 9-89 0.00 \$ [C-	Tool ID	Tool #	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp
170 *170* Packaging		Identify as per dwg & Si Memo	OCK Location:	0.00				_/×	·	DAS / 3 28/-3 3-89	3 <i>-1</i> 0-	-24

180

Packaging

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Quality Control

MB-10-24

	-						•				DQA:	Dat	e:		
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Work Orde	ar.					DISPOSITION				AGAINST DE	PARTMENT	Closed: Date: TMENT/PROCESS Water Jet			
WORK OTUC	-'' -					Rework	٦ أ	1	Skid-tube	Crosstube	1	Water Jet	Engineering		
Part N	No.					Scrap	1	1	Machining	Small Fab	Pro	 -	Quality		
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		Inspectio	n Strip in	Tube	<u> </u>	Cut Too Short	L	Misread	i		Power Loss/	'Surge [Other		
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Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish Folio

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Picklist Print

October-08-13 11:09:47 AM

Work Order ID:

108209

Parent Item:

D3875-1

Parent Item Name:

Floor Protector

Start Date: 10/03/13

Required Date: 10/08/13

Page 1

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev. A 09.02.06 New Issue DL Material 10/04/21 DL

IPP Rev.B Add Step 105 Dry

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	-	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.118-90318-08 Lexan Sheet		Purchased	No			100	sf	3,471.2800	9.84	10			wh
				Location		Loc Qty	Lo	c Code				13	110/2
				7	127	3471.28 71.28 3400				'0 <u>S</u> ç ∀	4.	·	

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											DQA:	Date:	
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Work Orde	 er:					DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
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Equip/Tooling													
Operator													
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Other							İ						
Process													

Landing	Gear	General			 _
	Bending	Bend	Grain	Ovalized	Pressure/Forced
	Centre Not Concentric to O/S	BOM/Route	Hardware	Over/Under tolerance	Temperature/Cure
	Cracks	Broken/Damaged	Inspection Incomplete	Part Incorrect	Weld
	Crushed/Crimped	Burrs	Instructions Incomplete/Unclear	Part Lost/Missing	Wrong Stock Pulled
	Cuffs	Contamination	Maintenance	Part Moved	
	Heat Treat	Countersink	Mislabeled	Positioned Wrong	 _
	Inspection Strip in Tube	Cut Too Short	Misread	Power Loss/Surge	Other
	Ripples in Bend	Drill Holes	Offset		
	Torque Waves in Extrusion	Drawing	Out of Calibration		
	Turning Sequence	Finish	Out of Sequence		
	Wave/Twist in Tube	Folio	Outside Dimensions		

FAULT CATEGORY

Supplier Training Unapproved

DART AEROSPACE LTD	Work Order:	108209
Description: Floor Protector	Part Number:	D3875-1
Inspection Dwg: D3875 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST THERMOFORMING SECTION

Description	Accept	Reject	Method of Inspection	Comments
Inside Radii less than 1/4."				
Shape Definition	i/			
Texture Retention				
Material imperfections such as bumps, cracks, voids, scratching				
Measured by:	1	<u> </u>	Date:	13/10/22

TRIMMING SECTION

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.050	Min	0.066"			CALTH-OT	
0.080	Min	0.087 "	<u> </u>		CAL TH.OT	
45.2	+/-0.100	45.2"	<u></u>		TAPE TH-05	
22.3	+/-0.100	12,375"	V		TAPE TH 05	
1.4	+/-0.100	1.44"	W		itun Ok-00	
,					 	
					 	
		<u> </u>		<u> </u>		

Measured by:

Date: \(\sum_{\subset} \subseteq \subseteq \subseteq \subseteq \lambda \)

Audited by:

Preliminary Approval:

Date: \(\subseteq \lambda \)

Date:

Rev	Date	Change	Revised by	Approved
	09.09.15	New Issue	KJ D	<u> </u>
В	13.05.08	Dimensions updated per Dwg Rev B	KJ JX)	/8A

